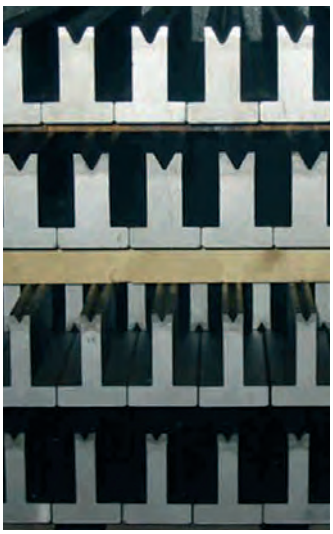
parma stamp

parma stamp

PARMA STAMP, leader internazionale del settore dal 1974, rappresenta oggi la giusta sintesi di precisione e perfezione nella realizzazione di stampi per presse piegatrici.
L'accuratezza raggiunta non è frutto del caso: l'utilizzo di macchine e attrezzature complementari tecnologicamente all'avanguardia, unito al nostro impegno, ci consentono di rispondere alle sempre maggiori esigenze qualitative della nostra clientela. Clienti che possiamo annoverare in tutta Europa ed altre parti del mondo; clienti che, da sempre, ricercano quella qualità che, sotto il profilo produttivo, si traduce in risparmio di tempo e denaro.
A questi clienti ed ai nuovi vogliamo rinnovare l'impegno preso e perseguito fino ad oggi.

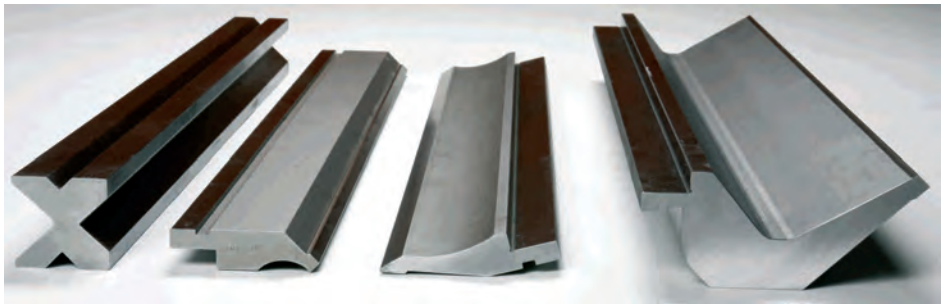
Die Firma PARMA STAMP, seit 1974 marktführend in Sektor, stellt heute die richtige Synthese von Genauigkeit und Perfektion in der Ausführung von Werkzeugen für Biegepressen dar.
Diese Genauigkeit wurde nicht zufällig erreicht: Die Werwendung von hoch-technologisch-qualifizierten Maschinen und zusätzlichen Einrichtungen, zusammen mit unserem Fleiss, erlauben uns den immer grösseren Anforderungen unseren Kunden gegenüber gerecht zu werden.
Kunden die wir in ganz Europa und in anderen Gegenden in der Welt zählen können; Kunden, die seit jeher jene Qualität suchen, die von den produktiven Gesichtspunkt ein Sparen von Zeit und Geld bedeutet.
Diesen und den neuen Kunden wollen wir die damals übernommene und bis heute verfolgte Verpflichtung wiederholen.

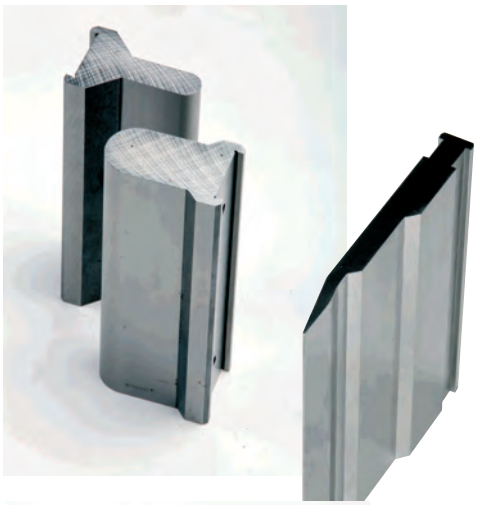
Leader international dans le secteur de 1974, aujourd'hui la Maison PARMA STAMP est une firme qui représente la juste synthèse de précision et perfection dans la pro-duction d'outilles pour presse à plier.
La précision obtenue ne peut pas être attribuée au hasard: l'emploi de machines et d'équipements complémentaires d'haute technolo-gie, avec notre soin, nous permettent de répondre aux exigences de qualité de nos clients. Clients en provenance de toute Europe et d'autres parties du monde; clients toujours recher-chant cette qualité qui permet de gagner du temps et, en même temps d'épargner. Nous adressons à ces clients et aux nouveaux l'engagement pris et respecté jusqu'à maintenant.

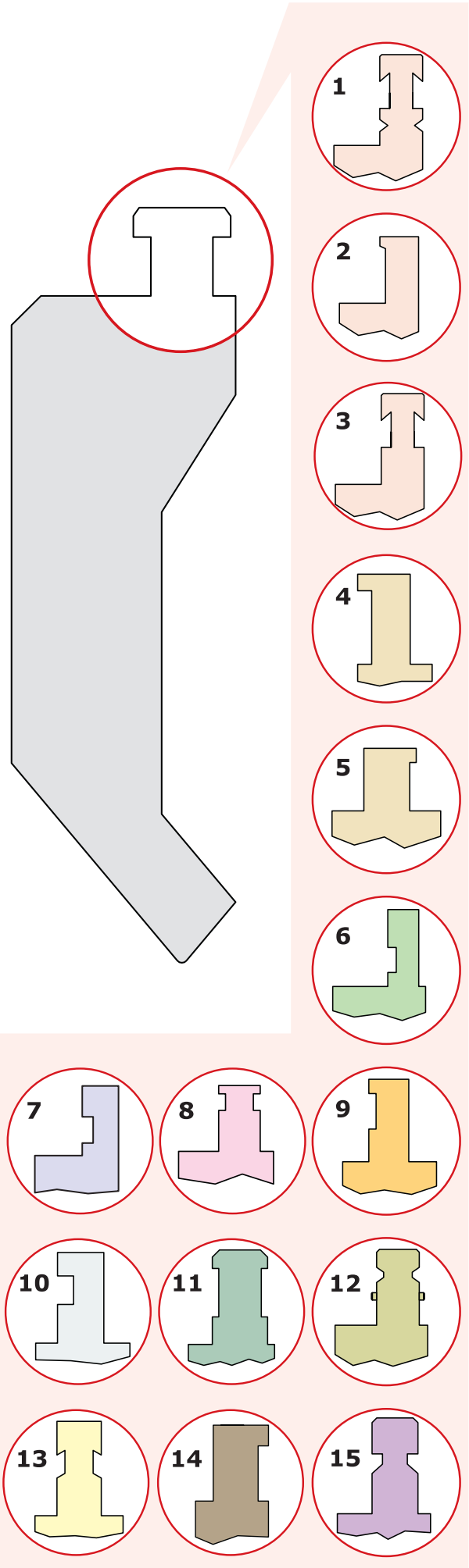


International leader in the field since 1974, PARMA STAMP is nowadays the right synthesis between precision and perfection as for the manufacture of dies for press-brakes. This accuracy has not been reached by chance: the employment of high-technology machines and equipments together with our care, enable us to meet our customers' ever-growing quality needs. Customers coming from all over Europe and elsewhere in the world, customers ever looking for quality, which results in time and money saving. We are now addressing to such and new customers in order to renew our engagement kept up to now.

PARMA STAMP с 1974 г. является мировым лидером в области производства высокоточного листогибочного оборудования, и сейчас представляет собой синтез точности и совершенства в изготовлении штампов для гибочных прессов. Достигнутая точность-это плод кропотливого труда высококвалифицированных инженеров и овременного борудования. Это позволяет выполнить возрастающие потребности клиентов со всего мира, которые получают качественную продукцию за короткое время и за достаточно не большие деньги. Фирма сохраняет верность данному обязательству по выполнению потребностей клиентов и высоких стандартов качества и по сей день.



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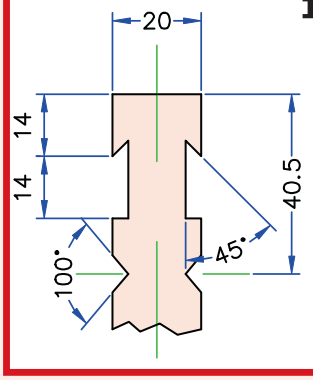
Attacchi punzoni
Oberwerkzeugaufnahmen - Attaches des poinçons
Upper tools tangs - Типы крепления пуансонов

1 BEYELER RFA
2 BEYELER S
3 BEYELER RF
4 LVD
5 LVD
6 AMADA
7 SAFAN
8 WEINBRENNER
9 COLLY
10 GWF
11 EHT
12 TRUMPF
13 COLGAR
14 URSVIKEN
15 HÄMMERLE

BEYELER RFA
1



BEYELER S
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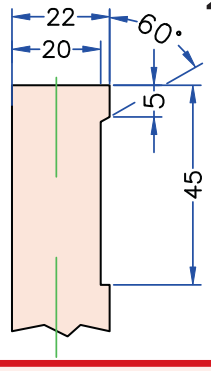

BEYELER RF
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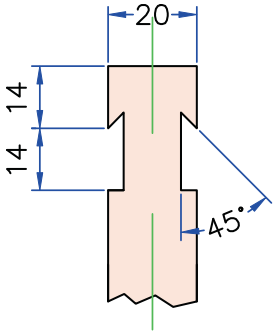

LVD
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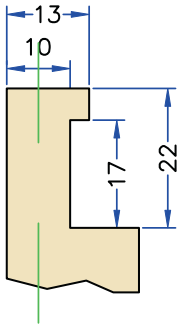

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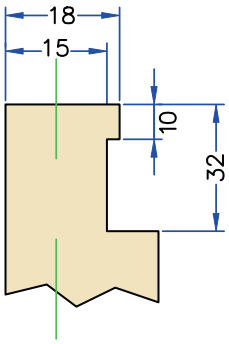

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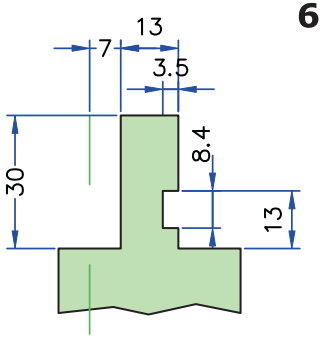

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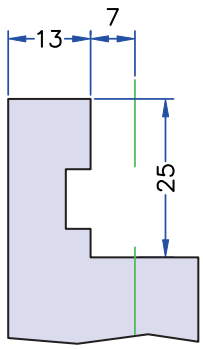

WEINBRENNER
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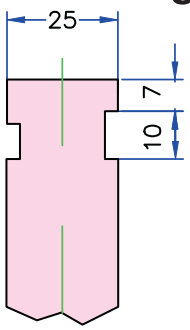

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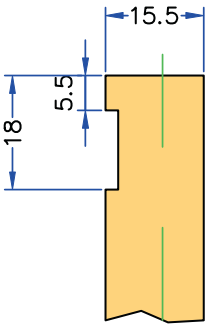

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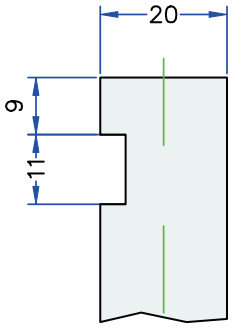

EHT
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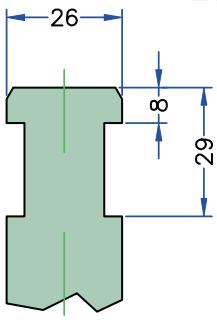

TRUMPF
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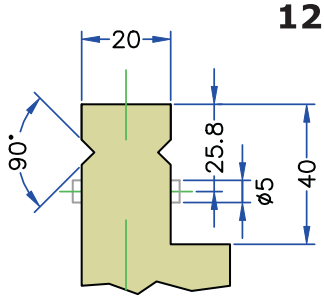

COLGAR
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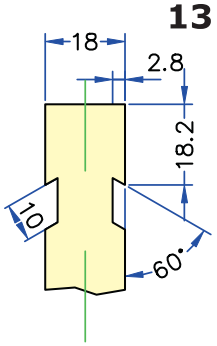

URSVIKEN
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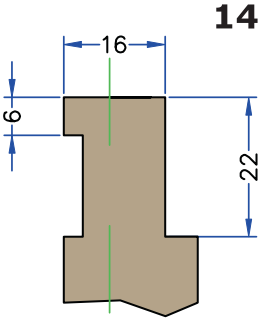

HÄMMERLE
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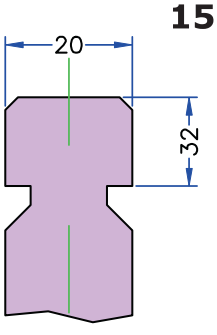
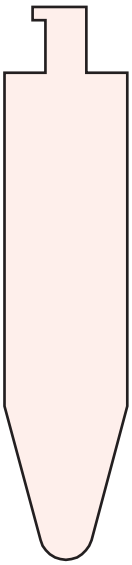


Punzoni
Oberwerkzeuge - Poinçons - Upper tools - Пуансоны

PD 01



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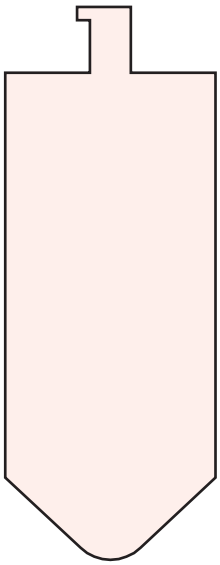

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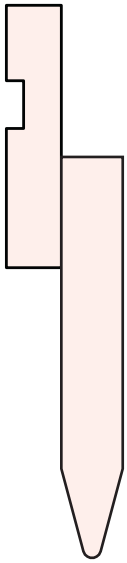

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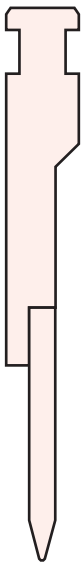

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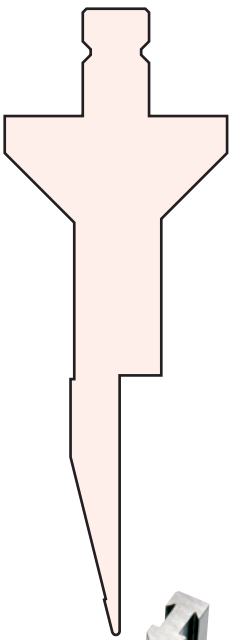

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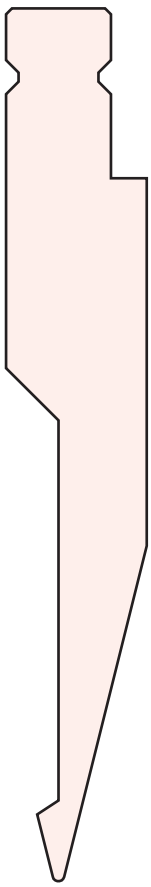
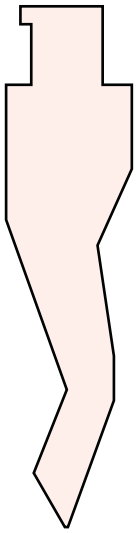


parma stamp

Punzoni
Oberwerkzeuge - Poinçons - Upper tools - Пуансоны

PCC 01



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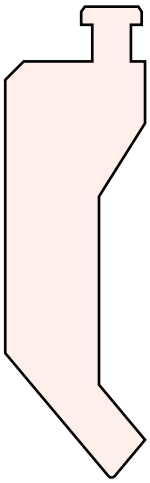

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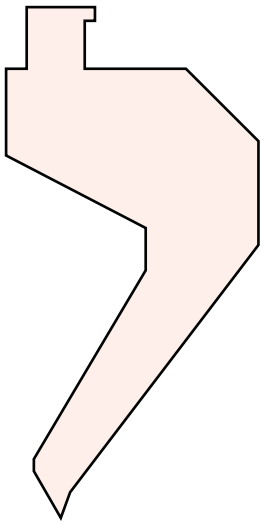

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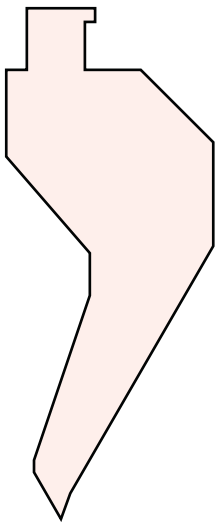

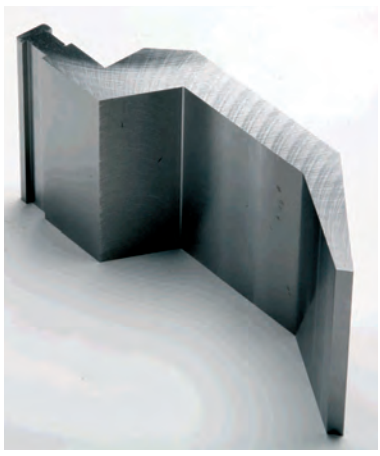

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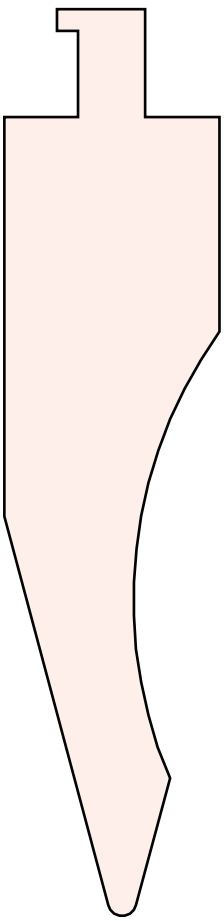

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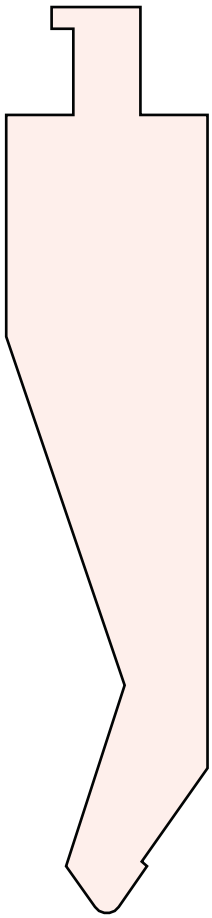
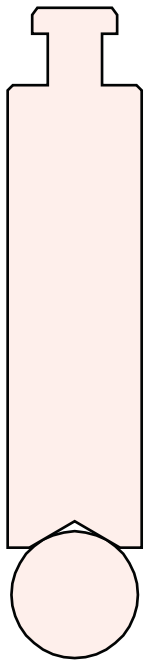


Punzoni
Oberwerkzeuge - Poinçons - Upper tools - Пуансоны

PT 01



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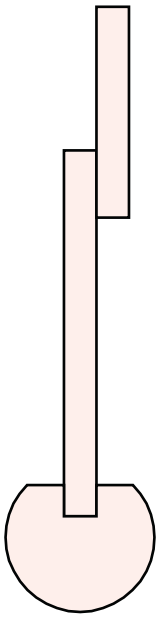

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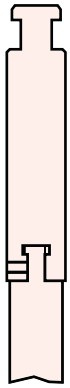

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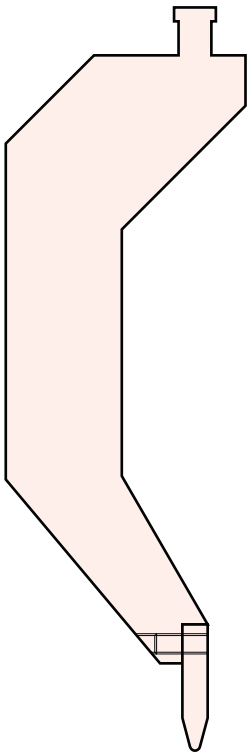

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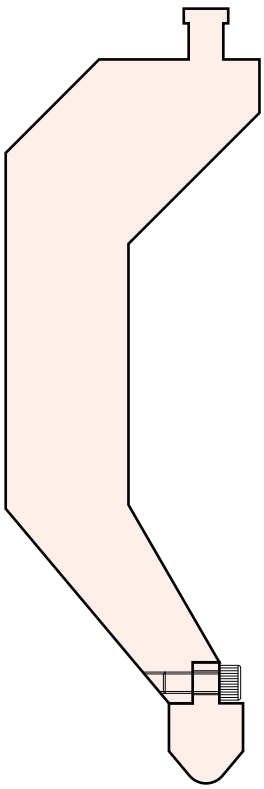
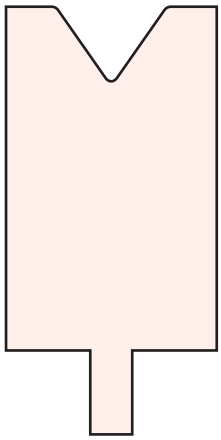
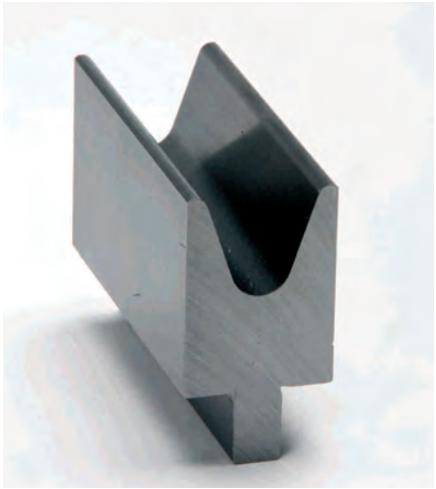


parma stamp

Matrici
Unterwerkzeuge - Matrices - Lower tools - матрицы

M1V 01





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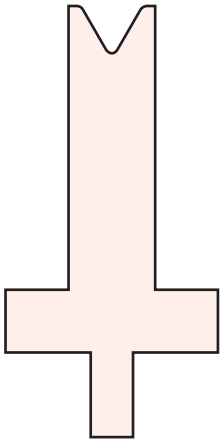
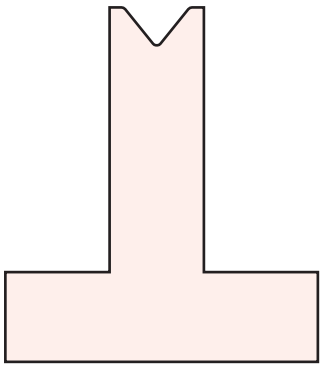


MT 01



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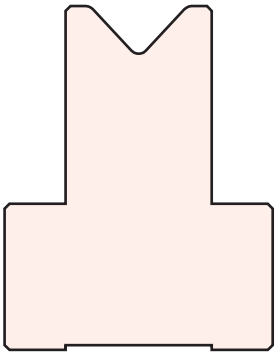

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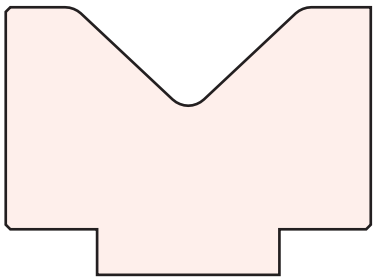
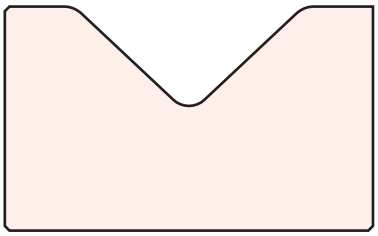


M1V 2011



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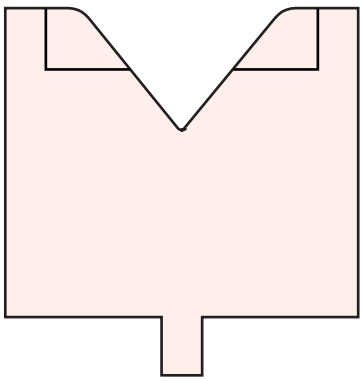
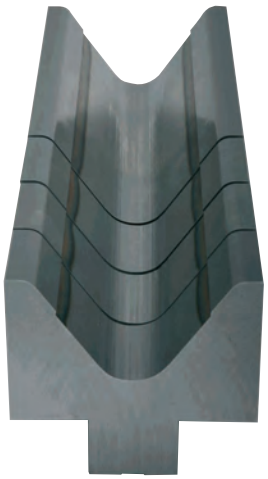
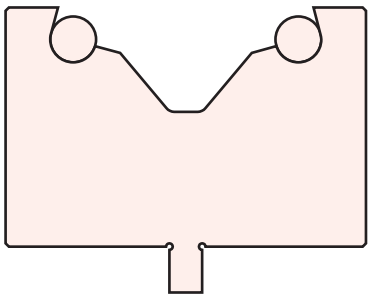


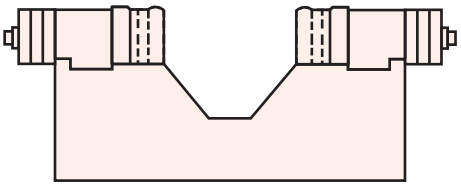


Matrici
Unterwerkzeuge - Matrices - Lower tools - матрицы

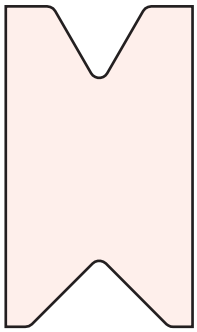
M1V 05



M1VR



M2V 01



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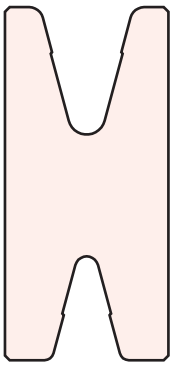

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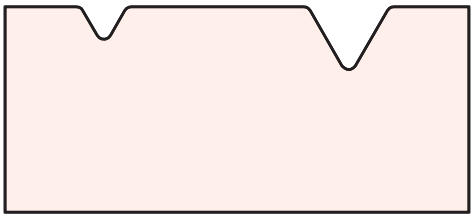

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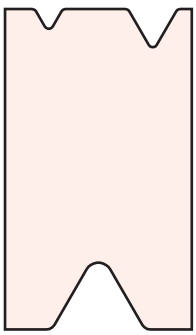
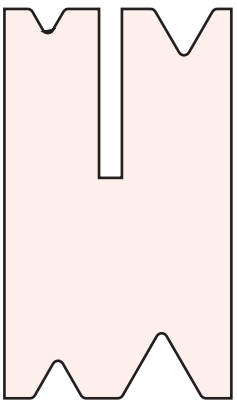


M4VU



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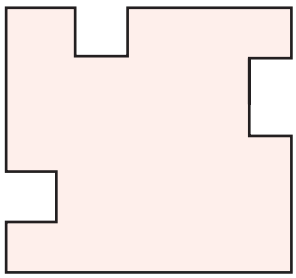
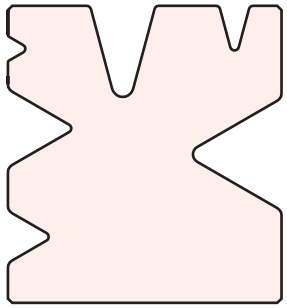


parma stamp

Matrici
Unterwerkzeuge - Matrices - Lower tools - матрицы

MQ 01



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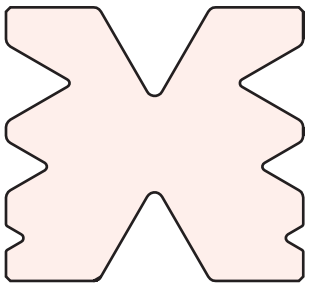

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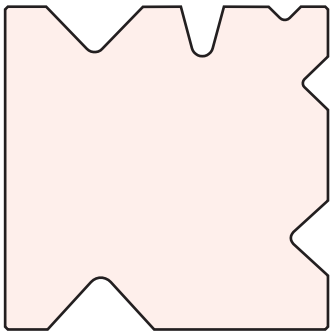

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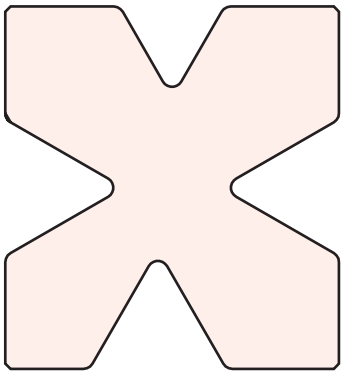

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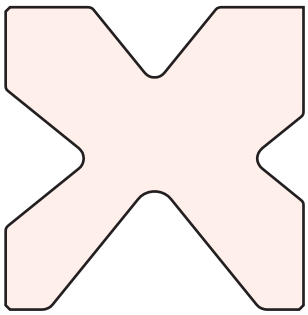

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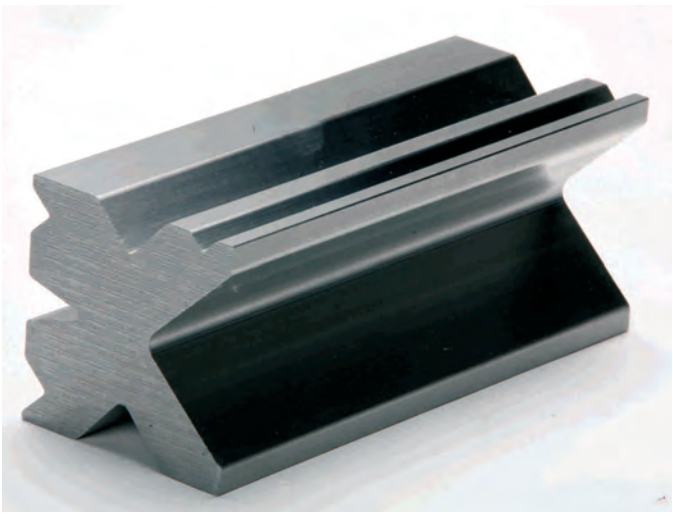
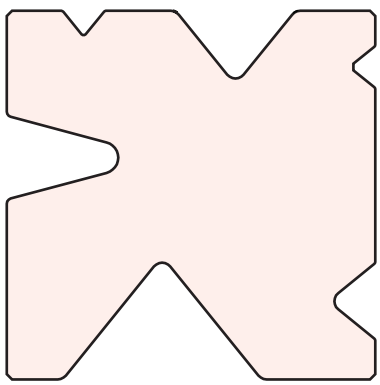
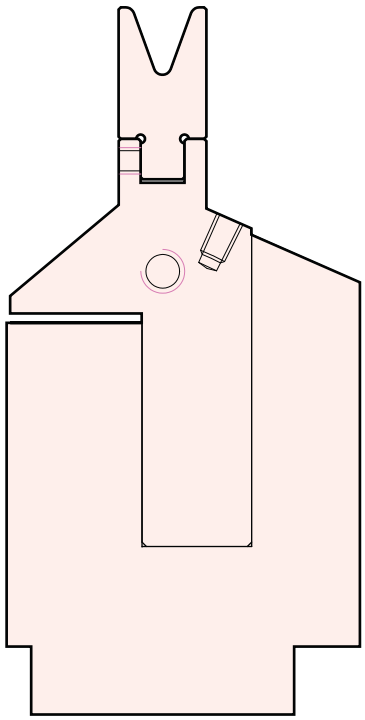




Matrici piegaschiaccia
Zudrückmatrizen - Matrices à ecrasser
Hemming lower tools - Матрицы отбортовочные

MPS 01



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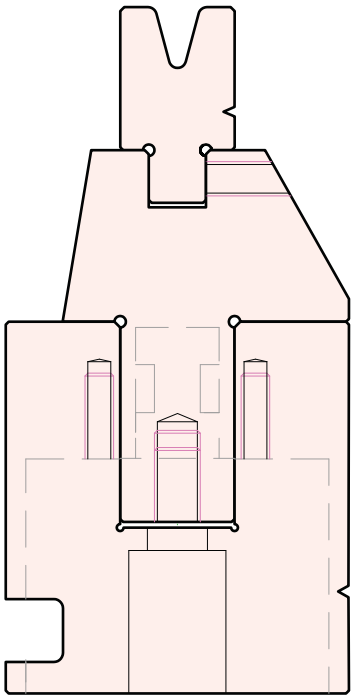
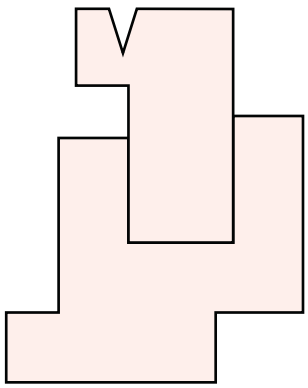
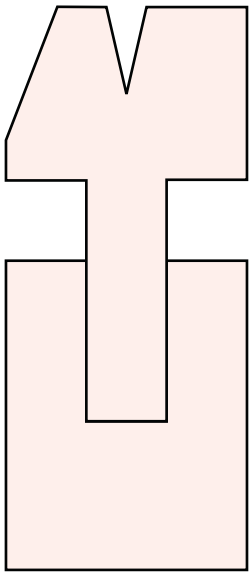


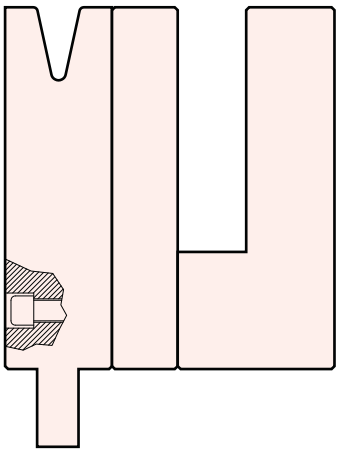
MPS 03



MPS 04

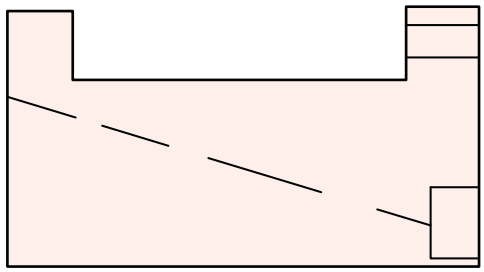


MPS 05



Adattatori portamatrici
Matrizenadapter - Porte matrices
Lower tool holders - Типы крепления матриц

PM 01



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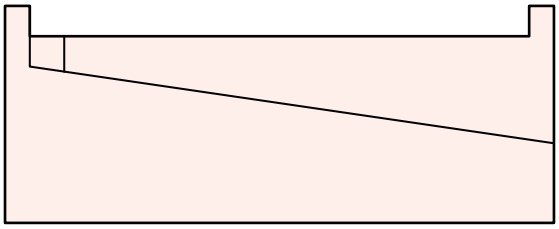

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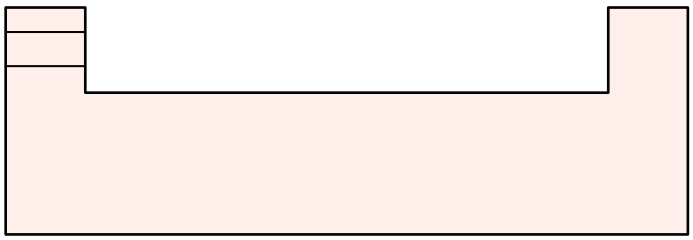

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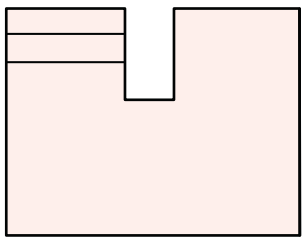

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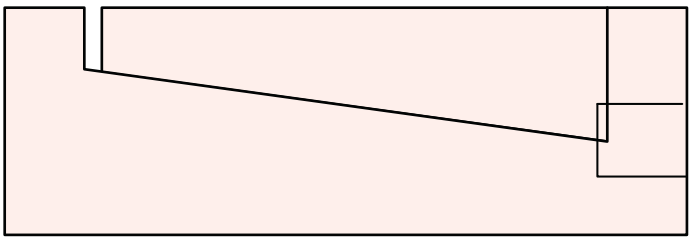
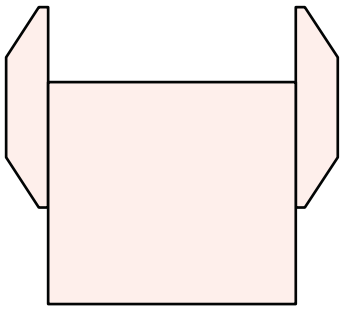
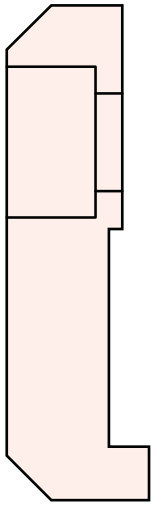


PM 06

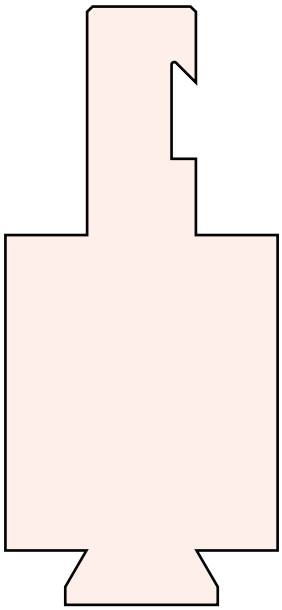


Adattatori punzoni
Stempeladapter - Porte outils
Upper tool holders - Адапторы пуансонов

ST 01



PL 01



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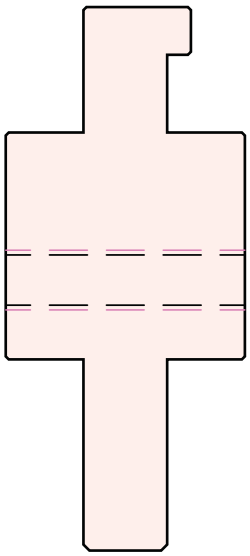

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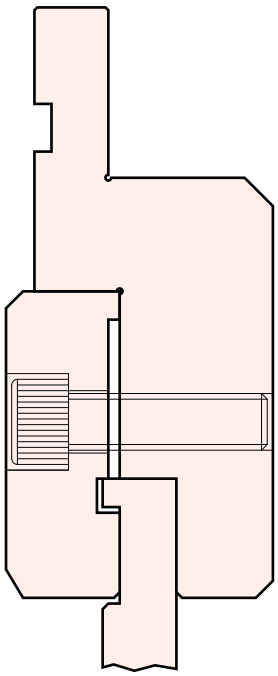

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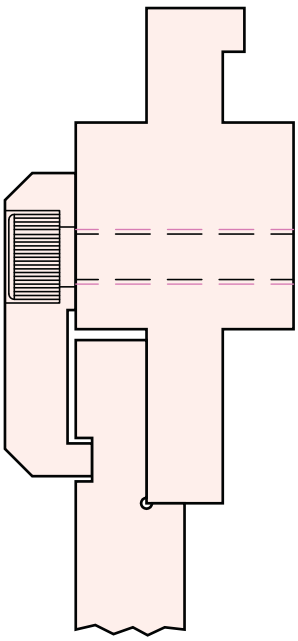
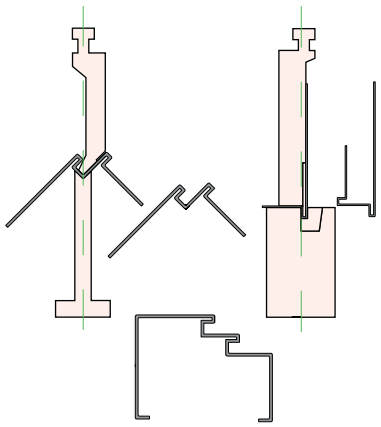


parma stamp

Stampi speciali
Sonderwerkzeuge - Outils speciaux
Special tools - специальный инструмент

SPE 01



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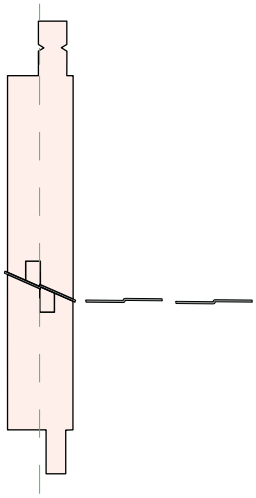

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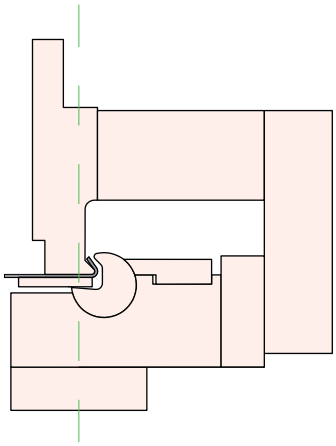

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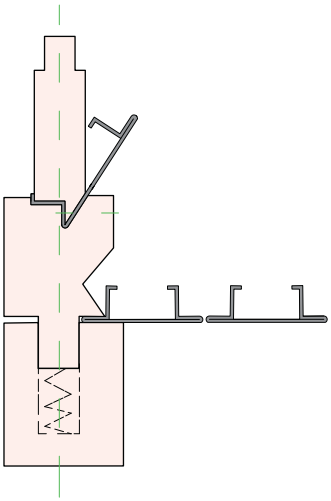

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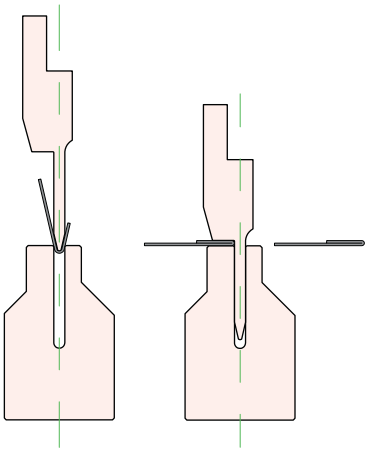
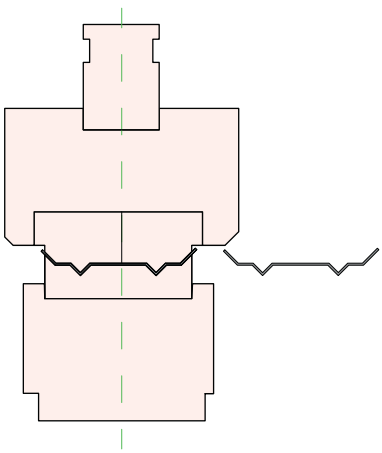
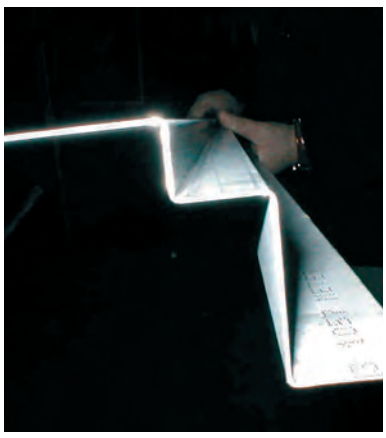


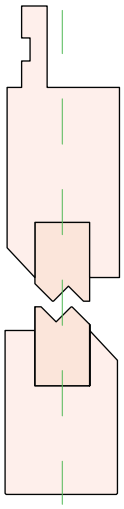
SPE 06



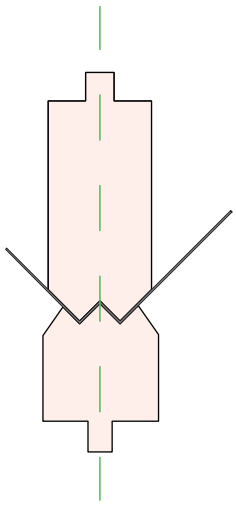


Stampi speciali
Sonderwerkzeuge - Outils speciaux
Special tools - специальный инструмент

SPE 07



SPE 08



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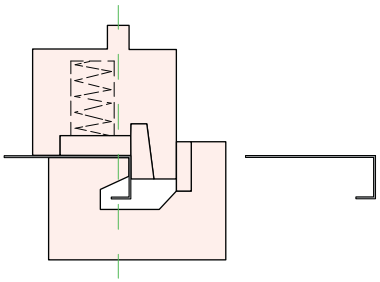
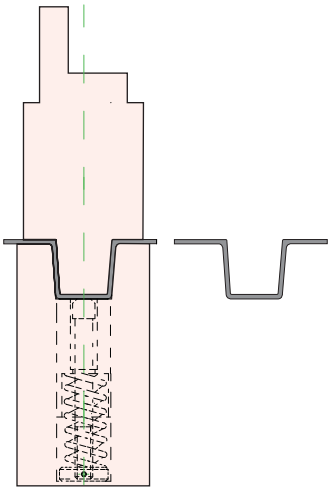
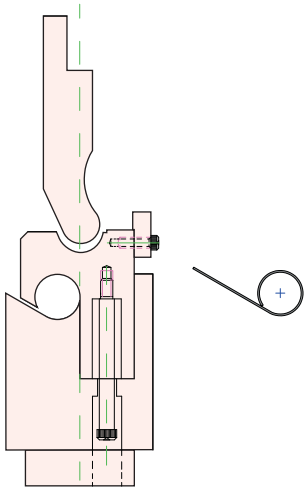


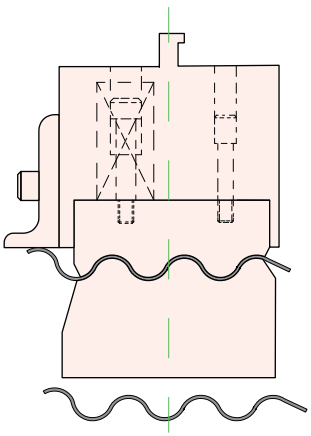
SPE 10



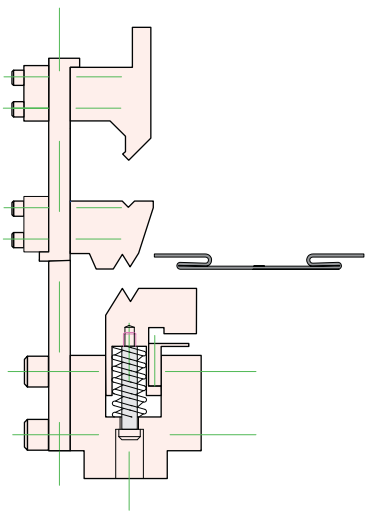
SPE 11



SPE 12

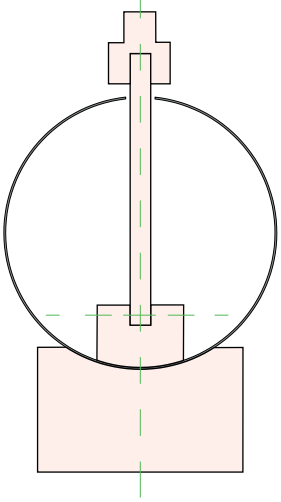


SPE 13

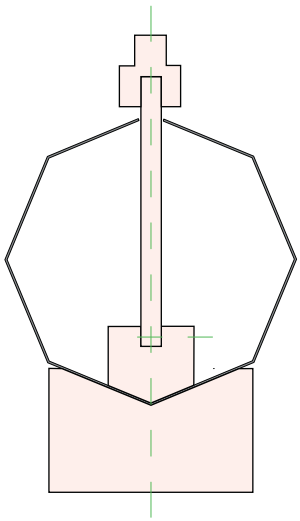


Stampi speciali
Sonderwerkzeuge - Outils speciaux
Special tools - специальный инструмент

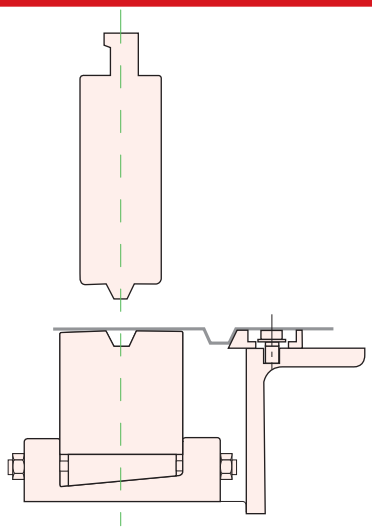
SPE 14



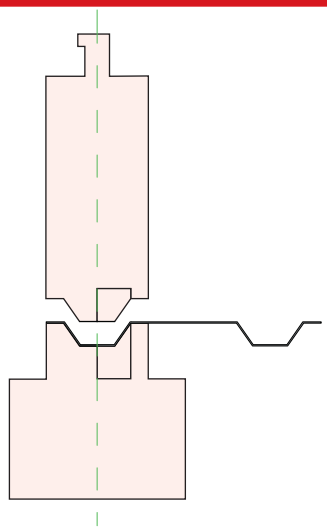
SPE 15



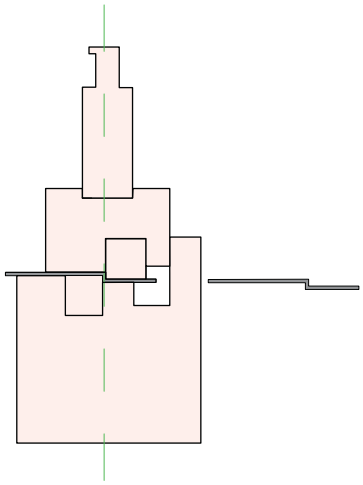
SPE 16



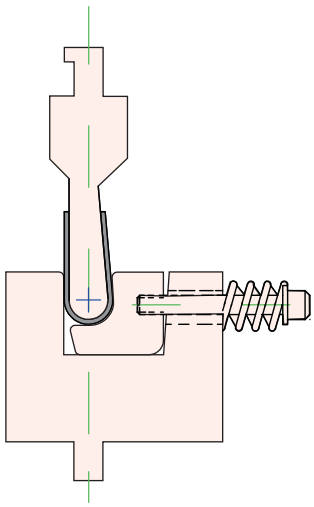
SPE 17



SPE 18

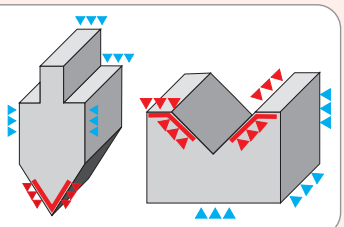


SPE 19

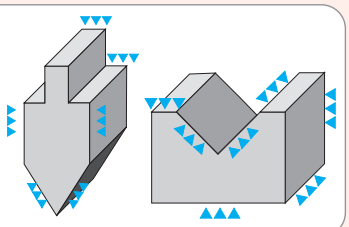


Scheda tecnica
Technische Angaben - Technical information
Fiche technique - техническая информация

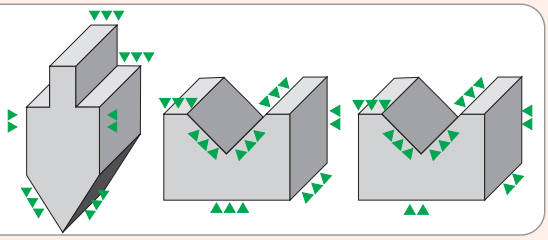
▼▼▼
TEMPRATO ***
Hardened + HRC
Gehärtet
Trempé
Закаленный



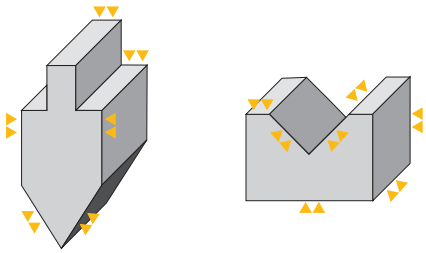
▼▼▼
RETTIFICATO
ground
geschliffen
rectifié
Шлифованный



▼▼▼ ▼▼
PIALLATO IN PARTE RETTIFICATO
Planed with ground radius and attachment
Fein gehobelt mit geschliffenen Radien und Aufnahme
Raboté fin avec les rayons et talons rectifies
Частично шлифованный в креплении и радиусе



▼▼
PIALLATO /FRESATO
Planed and milled
Fein gehobelt
Raboté fin
Строганный/отфрезерованный



***DIVERSI TIPI DI TEMPRA E ACCIAIO
Different kinds of hardening and steel
Verschiedene Typen von Härtung und Stahl
Differentes types de trempe et acier
Различные типы закалки и стали

INDUZIONE	C45	55-58 HRC	PROFONDITA' 2-3 mm
induction	42CrMo4	58-62 HRC	depth 2-3 mm
Induktion	1.2312	58-62 HRC	Härtetiefe 2-3 mm
par induction	1.2311	58-62 HRC	profondeur 2-3 mm
Индукция	**C45**	55-58 HRC	**глубина 2-3 мм**
Индукция	**42CrMo4**	58-62 HRC	**глубина 2-3 мм**

NITRURAZIONE	C45	630-680 HV	PROFONDITA' 0,3-0,5 mm
nitrogen hardening	42CrMo4	670-720 HV	depth 0,3-0,5 mm
Nitrierung	41CrAlMo7	670-720 HV	Härtetiefe 0,3-0,5 mm
Nitruration	1.2312	670-720 HV	profondeur 0,3-0,5 mm
Азотирование	**C45**	630-680 HV	**глубина** 0,3-0,5 MM
Азотирование	**42CrMo4**	670-720 HV	**глубина** 0,3-0,5 MM

CEMENTAZIONE	18NiCrMo3	58-62 HRC	PROFONDITA' 2-3 mm
Through hardening		58-62 HRC	depth 2-3 mm
Einsatzhärtung		58-62 HRC	Härtetiefe 2-3 mm
cémentation		58-62 HRC	profondeur 2-3 mm
Цементирование		58-62 HRC	**глубина** 2-3 MM

TOTALE SOTTOVUOTO		
Vacuum hardening	X155CrVMo12	58-62 HRC
Durchhärtung	90 MnVCr 8 KU	
Trempe a coeur		
Вакуумная закалка		

parma stamp

Tabella di piegatura
Bending chart - Tableau de pliage
Presskrafttabelle - Технологическая схема

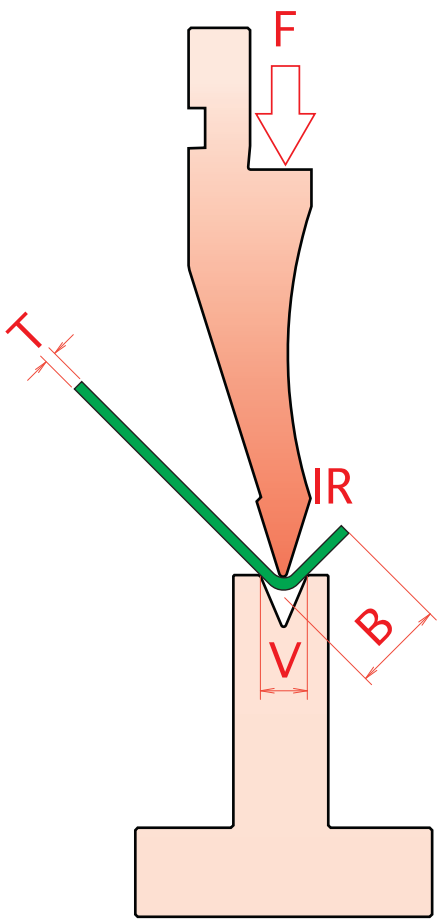
PIEGATURA IN ARIA
t Spessore lamiera (R=45-50kg/mmq)
F Tonnellate richieste al metro
ir Raggio interno di piegatura
b Lunghezza minima del lato di piega
V Ampiezza cava

AIR BENDING
T Material thickness (R=45-50kg/mmq)
F Pressure for 1 meter
ir Inner bending radius
b Minimum flange length
V V-width

PLIAGE EN L'AIR
T Epaisseur tôle (R=45-50 kg/mmc)
F Tonnes demandées par mètre
ir Rayon intérieur de pliage
b Longueur minimale du coté du pliage
V Largeur du V

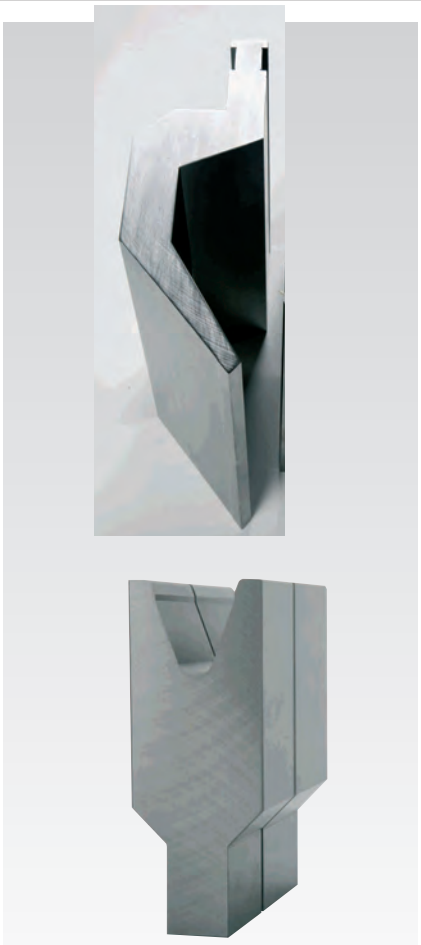
FREIBIEGEN
T Blechstärke (R=45-50 kg/qmm)
F erforderliche Tonnen pro Meter
ir Innenradius
b kürzeste Schenkellänge
V Matrizenöffnungsweite

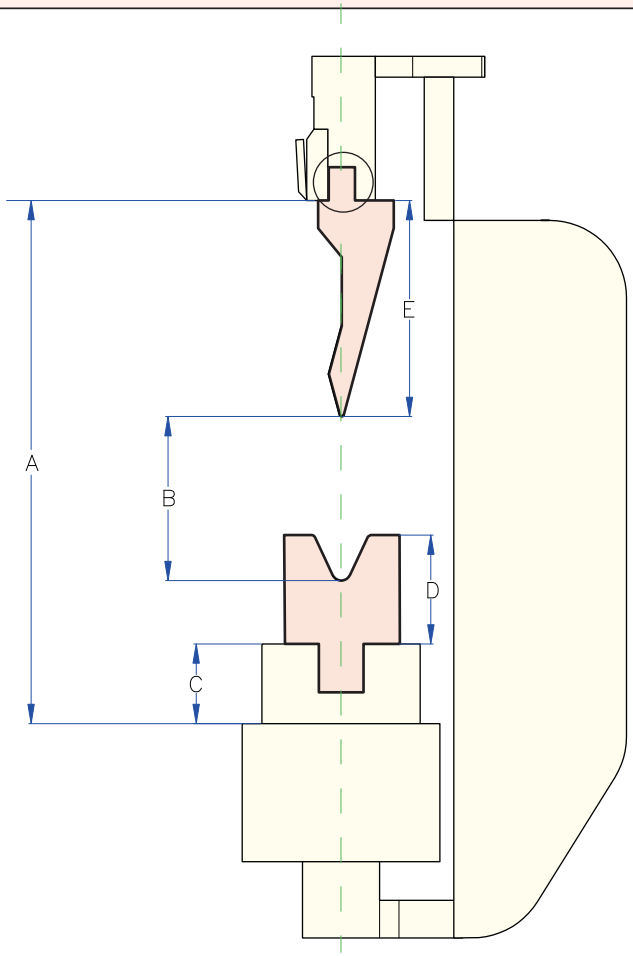
Свободная гибка
T Толщина материала
F Нагрузка на 1 м. (P=45-50 МПа)
ir Внутренний радиус гибки
b Минимальная длина стороны гибки
V Ширина V- канавки



	4	6	7	8	10	12	14	16	18	20	25	32	40	50	63	80	100	125	160	200	250	V
T	2,8	4	5	5,5	7	8,5	10	11	13,5	14	17,5	22	28	35	45	55	71	89	113	140	175	B
m/m	0,7	1	1,1	1,3	1,6	2	2,3	2,6	3	3,3	4	5	6,5	8	10	13	16	20	26	33	41	IR
0,5	4	3																				
0,6	6	4	4	4																		
0,8		7	7	5	4																	
1,0		11	10	8	7	6																
1,2			14	12	10	8	7	6														
1,4				15	13	11	10	9	8													
1,6					17	15	13	11	10	9												
2,0						22	19	17	15	13	11											F
2,3							25	23	19	17	15	12										
2,6								28	25	22	18	14										
3,0									34	30	24	19	15									
3,2										34	27	22	17	14								
3,5											33	26	20	16	13							
4,0											43	34	27	21	17							
4,5												44	34	27	21							
5,0												52	42	33	26	21						
6													60	48	38	30	24					
7															52	41	33	26				
9																67	54	43				
10																85	67	53	42	55		
12																	96	78	60	86		
16																		136	107	125	100	
19																			150	160	130	
22																				210	170	
25																					240	
30																						

Richiesta d'offerta
Request of offer - Demande de prix - Anfrage - ЗАЯВКА





Potete copiare questo modulo per inviarci la Vostra richiesta
You can copy this form to send us your request
Vous pouvez copier cette fiche pour nous envoyer Votre demande de prix
Sie können dieses Formular kopieren und uns das zur Anfrage schicken
Вы можете скопировать этот бланк и отправить нам Вашу заявку

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43015 Noceto (PR) - Italy - Via F.lli Canvelli, 14
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